

# Gunmaker - Index of Articles - (as of 3/2007)

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tax	O'Kelly, Hugh	President's Message	76	3
tax	Billeb, Jan	trade association tax	86	4
tax	Hughes, Steven Dodd	Excise Tax - A Trip to DC	99	6
tax	Billeb, Jan	excise tax exemption	112	15
tax	Hughes, Steven Dodd	excise tax exemption	113	5
tips	Calkins, Meli	Chemical	29	6
tips	Goudy, Gary	The Properly Balanced Rifle	111	14
tips	Snapp, Bob	Divine Proportion	111	14
tips, bluing	staff	bluing	3	1
tips, bluing	Lee, Mark	wire wheel speed	13	1
tips, bluing	Nelson, Steve	soaking tanks	61	8
tips, bluing	Johnston, Jim	damp box	73	9
tips, bluing	Johnston, Jim	slow rust bluing	76	16
tips, bluing	Nelson, Steve	Rust bluing	94	14
tips, bluing	Huddleston, Jerry	polishing gold inlays	96	9
tips, bluing	Nelson, Steve	bluing small spots	98	16
tips, bluing	Lyalko, Sergey	Rust bluing	100	17
tips, bluing	staff	Pig Paper, cleaning oil from water	113	15
tips, bluing	Billeb, Steve	foam brushes for bluing	115	11
tips, bluing	Mazur, Pete	foam brushes for bluing	117	25
tips, checkering	Richards, Dennis	checkering	2	3
tips, checkering	staff	checkering	2	2
tips, checkering	Dressel, Paul	checkering	6	2
tips, checkering	Grisel, Pete	MMC modification	7	2
tips, checkering	Richards, Dennis	checkering	12	2
tips, checkering	Tucker, James	Mullered Borders	35	13
tips, checkering	Bowerly, Kent	checkering riffler	36	7
tips, checkering	Hughes, Steven Dodd	checkering	39	11

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tips, checkering	Tucker, James	checkering borders	43	9
tips, checkering	IM Sharing	checkering	67	7
tips, checkering	Nelson, Steve	checkering	67	7
tips, checkering	Brace, Larry	Checkering Aids	82	15
tips, checkering	Goudy, Gary	Checkering with Gary Goudy	90	15
tips, checkering	Goudy, Gary	stock checkering	90	15
tips, checkering	Forster, Kathy	Checkering with Kathy Forster	96	9
tips, checkering	Schafer,. Joel	cradle set up	99	21
tips, checkering	Nickels, Paul	Checkering Patters in Print	103	11
tips, checkering	Nickels, Paul	checkering techniques	108	16
tips, checkering	Bowerly, Kent	using the veiner	110	14
tips, checkering	Bowerly, Kent	brush on checkering tool	111	22
tips, checkering	Forster, Kathy	checkering with the electric tool	116	14
tips, cleaning	Worthing, Chic	rifle cleaning case	98	16
tips, doubles	Norin, Dave	double guns	114	12
tips, doubles	Potter, Dennis	hammer & sear geometry	114	14
tips, field	Bowerly, Kent	gun care in bad weather	114	18
tips, metal	Boeke, Greg	form cutters	12	3
tips, metal	Silver, Mark	barrel profiling	13	3
tips, metal	Fairchild, Roy	form cutter	14	4
tips, metal	staff	serial numbers	14	4
tips, metal	Waldron, Herman	welding methods	14	2
tips, metal	Grisel, Pete	action polishing	15	3
tips, metal	Smith, Art	color casehardening	15	12
tips, metal	Pell, John	octagon barrels	21	3
tips, metal	Belk, Jack	Hollow Bolt Knobs	29	4
tips, metal	Hughes, Steven Dodd	Screws Blued with Saltpeter	30	6
tips, metal	Mazur, Pete	Nitre Bluing	30	7
tips, metal	Wiebe, Duane	M-70 problems	31	3
tips, metal	Brace, Larry	drill guides	32	4
tips, metal	Talley, Dave	free machining steel	32	6
tips, metal	Heilmann, Stephen	Sideplates for a Ruger #1	33	8
tips, metal	staff	vice jaws	35	10
tips, metal	staff	wood screws	35	10
tips, metal	Nelson, Steve	Make a Round Stock Holding Fixture	36	8
tips, metal	Wisner, James	Fitting M-70 Triggers, Sears, Firing Pins & Safeties	36	12
tips, metal	Hughes, Steven Dodd	Screw Slotting	39	7
tips, metal	Tucker, James	loose pins	39	7
tips, metal	Nelson, Steve	bolt welding fixture	40	5
tips, metal	Nelson, Steve	Poor Barrel Job	40	9
tips, metal	Nelson, Steve	triggers	42	10
tips, metal	Snapp, Bob	Martini Cadet 7-30 Waters	42	7
tips, metal	Belk, Jack	function testing	43	2
tips, metal	Belk, Jack	TIG Welding	43	7
tips, metal	O'Kelly, Hugh dePentheny	Steel Shot	44	6
tips, metal	O'Kelly, Hugh dePentheny	Cartridge Feeding	45	6
tips, metal	Snapp, Bob	receiver extension mount	46	7
tips, metal	Snapp, Bob	Winchester High Wall	46	6

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tips, metal	O'Kelly, Hugh dePentheny	Shotgun Barrels	47	9
tips, metal	Nelson, Steve	surplus tools	48	12
tips, metal	O'Kelly, Hugh dePentheny	Damascus Barrels	48	17
tips, metal	Stratton, Mark	Octagon Barrel Milling	48	10
tips, metal	Belk, Jack	Gunmaker's Math	50	10
tips, metal	Johnston, Jim	barrel break-in	54	11
tips, metal	O'Kelly, Hugh dePentheny	Relaying Ribs	55	11
tips, metal	O'Kelly, Hugh dePentheny	Sleeving Barrels	55	8
tips, metal	Belk, Jack	No. 9 Metalwork	56	8
tips, metal	Johnston, Jim	Action Grinding and Truing	56	13
tips, metal	Nelson, Steve	slack belt sander	56	12
tips, metal	O'Kelly, Hugh dePentheny	Regulating Double Barrels	56	16
tips, metal	Wiebe, Duane	chamber reamers	56	7
tips, metal	Johnston, Jim	mill vice	57	13
tips, metal	Johnston, Jim	Forster Fixture	58	15
tips, metal	Johnston, Jim	barrel polishing tools	59	12
tips, metal	Nelson, Steve	milling quarter ribs	62	6
tips, metal	Westrom, John	hand finishing actions	62	6
tips, metal	Gervais, Mike	Notes on the .22 Long Rifle	63	12
tips, metal	Potter, Dennis	Jet lathe upgrade	63	11
tips, metal	Johnston, Jim	spray coolant	64	17
tips, metal	Nelson, Steve	die holder	65	11
tips, metal	Prater, Clayton	plunge cutting	65	11
tips, metal	Johnston, Jim	Square Bridging a Mauser	66	7
tips, metal	IM Sharing	screw heads	67	7
tips, metal	Larson, Jerry	vibration dampener	71	10
tips, metal	Stratton, Mark	grinding fixture for Ruger #1	71	9
tips, metal	Stratton, Mark	Thinbit tools	71	14
tips, metal	Johnston, Jim	milling square holes	72	12
tips, metal	Johnston, Jim	cylindrical vice for milling machine	73	10
tips, metal	Johnston, Jim	machining a quarter rib	74	18
tips, metal	Johnston, Jim	barrel removal and installation tools	75	14
tips, metal	Johnston, Jim	cleaning up metal chips	75	18
tips, metal	Johnston, Jim	machining speed tables	77	13
tips, metal	Johnston, Jim	milling large radii	78	21
tips, metal	Nelson, Steve	barrel cleaning	78	21
tips, metal	Wisner, James	interchangeable parts on Model 70's	78	22
tips, metal	Wisner, James	Altering Enfield Actions	79	14
tips, metal	Wisner, James	Trigger Guard Boxes	79	13
tips, metal	Stratton, Mark	scope bases	80	13
tips, metal	West, Bob	half reamers	80	12
tips, metal	Wisner, James	Altering Enfield Actions	80	15
tips, metal	Burgess, Tom	Heat Treating M98	81	13
tips, metal	West, Bob	Wooden Vice Jaws	81	14
tips, metal	Burgess, Tom	M98 magazine boxes	82	16
tips, metal	Potter, Dennis	Shotgun Bore Honing	83	15
tips, metal	Klintworth, Craig	soldering flux	84	15
tips, metal	Westrom, John	Some Thoughts on Heat Treating	84	16

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tips, metal	Worthing, Chic	Custom Sling Swivel Studs	84	15
tips, metal	Stratton, Mark	1909 trigger guards	85	16
tips, metal	Stratton, Mark	sight bases	85	15
tips, metal	Buehler, Reto	German claw mounts	86	14
tips, metal	Nelson, Steve	charcoal forge	86	15
tips, metal	Stratton, Mark	CNC Machining	87	14
tips, metal	Nelson, Steve	Fred Wells "Mauserlicher"	88	15
tips, metal	Stratton, Mark	Extractor Notches and Firing Pin Ramps	88	14
tips, metal	Stratton, Mark	Milling Screw Slots & the 5C Collet System	89	16
tips, metal	Stratton, Mark	Drill Fixtures for Mounting Stock Furniture	90	14
tips, metal	Stratton, Mark	Drill fixturs for stock furniture	90	14
tips, metal	Stratton, Mark	Milling Vice Fixtures	92	15
tips, metal	Stratton, Mark	JGS floating reamer holder	95	9
tips, metal	Ferrel, Roger	Etching firearms marking	97	15
tips, metal	Stratton, Mark	Toolmaker's vise	97	12
tips, metal	Stratton, Mark	drilling the half hole for safeties	98	17
tips, metal	Soverns, Bill	metal cleaner	99	19
tips, metal	Stratton, Mark	headstock spindle centering sleeves	99	20
tips, metal	Mazur, Pete	judging metal finishes	101	9
tips, metal	Stratton, Mark	octagon barrel milling, part 1	101	21
tips, metal	Nelson, Steve	TIG wire holding fixture	102	21
tips, metal	Stratton, Mark	octagon barrel milling, part 2	102	22
tips, metal	Wiebe, Duane	unusual M70 trigger	102	13
tips, metal	Stiles, Gary	machining quarter ribs	103	23
tips, metal	Stratton, Mark	octagon barrel w/rib, part 3	103	22
tips, metal	Stratton, Mark	octagon barrel w/rib, part 4	104	14
tips, metal	Westrom, John	hand finishing actions	104	19
tips, metal	Stratton, Mark	octagon barrels, part 5	105	17
tips, metal	Stratton, Mark	Starrett edge & center finder	107	12
tips, metal	Stratton, Mark	auctions	109	15
tips, metal	Wisner, James	Metalsmithing ACGG #21	112	12
tips, metal	Nelson, Steve	metalsmithing the Mauserlicher	113	13
tips, metal	Stratton, Mark	quarter rib front ellipse	113	15
tips, metal	Grisel, Pete	feeds and speeds	114	19
tips, metal	Stratton, Mark	turning octagon barrels in the lathe	114	21
tips, metal	West, Bob	1909 trigger guard fixture	114	20
tips, metal	Larson, Jerry	vise jaws for tapered rounds	115	11
tips, metal	Maxson, John	lapping lugs	115	8
tips, metal	Nelson, Steve	double gun barrel polishing	115	9
tips, metal	Stratton, Mark	concave cutter for mill	115	10
tips, metal	Ferrel, Roger	octagon barrel polishing	116	13
tips, metal	Grisel, Pete	rifle barrel polishing	116	12
tips, metal	Hodgins, Paul	off-center breech pin	116	13
tips, metal	Norin, Dave	double gun lock-up, new hinge pin	116	17
tips, metal	Stratton, Mark	altering small screws	116	16
tips, metal	Wiebe, Duane	.500 Jeffery/.500 Schuler	116	16

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tips, metal	Hughes, Steven Dodd	holding mainsprings	117	24
tips, metals	Stratton, Mark	octagon barrel, part 6	107	10
tips, miscellaneous	Worthing, Chic	traveling rifle case	99	18
tips, recoil pads	Wiebe, Duane	recoil pad installation	15	3
tips, recoil pads	Wiebe, Duane	Leather Covered Recoil Pads	31	6
tips, recoil pads	Potter, Dennis	recoil pads	35	9
tips, recoil pads	Nelson, Steve	removing recoil pad plugs	36	9
tips, recoil pads	Nelson, Steve	leather covered recoil pad embosser	75	18
tips, recoil pads	Grace, Chuck	leather pad lining tool	103	25
tips, shipping	Wiebe, Duane	UPS hassles	90	16
tips, stock	staff	walnut types	2	4
tips, stock	Maxson, John	checkeing	4	4
tips, stock	Billeb, Steve	glass	5	3
tips, stock	Mandarino, Monte	lock inletting	13	2
tips, stock	Goens, Dale	forend tip tool	14	1
tips, stock	Wiebe, Duane	stock finish	15	3
tips, stock	Maxson, John	stock weight	16	6
tips, stock	Dressel, Paul	pantograph	18	5
tips, stock	Morrow, Tom	British express rifles	18	3
tips, stock	Brawley, Garnet	bedding block	21	2
tips, stock	Coffin, Charles	weight	23	4
tips, stock	Wiebe, Duane	stock finish	23	7
tips, stock	Potter, Dennis	Forearms for Double Guns	30	4
tips, stock	Tucker, James	files	31	5
tips, stock	Hughes, Steven Dodd	buttplate inletting	32	5
tips, stock	Brace, Larry	skeleton grip caps	33	6
tips, stock	staff	carbide checkering tools	33	7
tips, stock	Milliron, Earl	stock finish	34	8
tips, stock	Goudy, Gary	raising dents	35	9
tips, stock	Hughes, Steven Dodd	Plastic Stock Failures?	36	11
tips, stock	McFarland, Max	Lathe Turning Checkering Cutters	36	15
tips, stock	staff	cork sanding pads	36	8
tips, stock	Coffin, Charlie	super glue	37	9
tips, stock	Corpe, James	British Single Shot Stock Design	37	10
tips, stock	Coffin, Jim	sanding block	38	9
tips, stock	Farman, Bruce	stockmakers bench	38	7
tips, stock	Hughes, Steven Dodd	deep hole drill	38	9
tips, stock	Leeds, Toby	Shotgun with Dynamic Qualities	38	14
tips, stock	Nelson, Steve	synthetic	38	12
tips, stock	staff	dowel cutter	38	8
tips, stock	Leeds, Toby	Counterboring Buttstocks	39	9
tips, stock	Ottmar, Maurice	gunwax	39	11
tips, stock	Eggleston, Jere	Pre-Inletting with a Router	41	7
tips, stock	O'Kelly, Hugh dePentheny	identification	43	9
tips, stock	Coffin, Jim	Cross Bolts	44	6
tips, stock	O'Kelly, Hugh dePentheny	stockmaker's vice	46	7
tips, stock	Nelson, Steve	inletting	48	11
tips, stock	O'Kelly, Hugh dePentheny	Shotgun Forends	50	13